



StreamPunch Ultra Die Sets

The StreamPunch Ultra uses a variety of easily interchangeable die sets that allow you to punch documents in line for several different binding styles. By selecting the appropriate die set, you can use your StreamPunch Ultra to punch documents in any of the following binding styles. DuraGlide HD™ die sets are shown in bold where available.

Die Set Description	
For Plastic Comb Binding:	
	19-LTR 21-A4
PB Plastic Bind; Hole Size: 8mm x 2.9mm (0.313" x 0.116") (LxW); Center-to-Center Hole Spacing: 14.3mm (0.563")	
For Twin Loop™ Binding:	
	32-LTR 34-A4
W3 Wire; Square; 3 Holes per inch; Hole Size: 4mm x 4mm (0.156" x 0.156") (L x W); Center-to-Center Hole Spacing: 8.5mm (0.333")	
	21-LTR 23-A4
W2 Wire; Rectangle; 2 Holes per inch; Hole Size: 6.4mm x 5.4mm (0.250" x 0.214") (L x W); Center-to-Center Hole Spacing: 12.7mm (0.500")	
	34
eWire; Square; 3 Holes per inch; Hole Size: 5mm x 5mm (0.197" x 0.197") (L x W); Center-to-Center Hole Spacing: 8.5mm (0.333")	
	32-LTR 34-A4
W3 Wire; Round; 3 Holes per inch; Hole Size: 4mm (0.158") Diameter; Center-to-Center Hole Spacing: 8.5mm (0.335")	
	21-LTR 23-A4
W2 Wire; Round; 2 Holes per inch; Hole Size: 6.5mm (0.256") Diameter; Center-to-Center Hole Spacing: 12.7mm (0.5")	
	34
eWire; Round; 3 Holes per inch; Hole Size: 5.5mm (0.217") Diameter; Center-to-Center Hole Spacing: 8.5mm (0.333")	
For Color Coil™ Binding:	
	44-LTR 47-A4
C4 Coil; Round; 4 Holes per inch; Hole Size: 4.4mm (0.174") Diameter; Center-to-Center Hole Spacing: 6.3mm (0.2475")	
	44-LTR 47-A4
C4 Coil; Oval; 4 Holes per inch; Hole Size: 4mm x 5mm (0.158" x 0.197") (L x W); Center-to-Center Hole Spacing: 6.3mm (0.2475")	
For Velo® Bind:	
	11
VB Velobind®; Round; 1 Hole per inch Hole Size: 3.2mm (0.125") Diameter; Center-to-Center Hole Spacing: 25.4mm (1")	
	12
VB Velobind®; Round; 1 Hole per inch Hole Size: 3.2mm (0.126") Diameter; Center-to-Center Hole Spacing: 25.4mm (1")	
For Loose Leaf Binding:	
	3
3 Ring Binder; U.S. (Standard Loose-leaf Patterns); Hole Size: 8mm (0.316") Diameter	
	7
3 Ring, 5 Ring, 7 Ring; U.S. (Standard Loose-leaf Patterns); Hole Size: 8mm (0.316") Diameter	
	4
4 Ring Binder; European (Standard Loose-leaf Patterns); Hole Size: 8mm (0.315") Diameter	
	4
4 Ring Binder; European (Standard Loose-leaf Patterns); Hole Size: 6.5mm (0.256") Diameter	
	4
4 Ring Binder; Scandinavian (Standard Loose-leaf Patterns); Hole Size: 6.5mm (0.256") Diameter	

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Graphics do not represent actual punch pattern dimensions or spacing.

* When the Plastic Comb binding die is used in the 21 hole configuration on A4 width paper (297mm), there is the potential for the outer edge of holes 1 and 21 to be torn. The theoretical paper edge should be 1.62mm from the edge of the sheet. This event is dependent on paper type, paper width and hole alignment optimization. To avoid this issue, it is recommended to use a 20 hole configuration instead. 20 hole comb binding supplies are commonly available from GBC and other manufacturers and are considered more optimal than the 21 hole configuration.

RICOH Part Number	
Die, RICOH, Comb Bind Die, RICOH, Comb Bind, HD	404767 409059
Die, RICOH, Wire 3.1, Sq.	404769
Die, RICOH, Wire 2.1, Sq.	404768
Die, RICOH, eWire, 3:1, Sq.	404770
Die, RICOH, Wire, 3:1, Rnd.	404759
Die, RICOH, Wire, 2:1, Rnd.	404758
Die, RICOH, eWire, 3:1, Rnd.	404772
Die, RICOH, Coil, Rnd. Die, RICOH, Coil, Rnd, HD	404757 409057
Die, RICOH, Coil, Oval	404771
Die, RICOH, Velobind®, 11 Holes, Ltr.	404765
Die, RICOH, Velobind®, 12 Holes, A4.	404766
Die, RICOH, 3 Hole, 8mm Die, RICOH, 3 Hole, 8mm, HD	404760 409058
Die, RICOH, 3/5/7 Hole, 8mm	404761
Die, RICOH, 4 Hole, 8mm	404762
Die, RICOH, 4 Hole, 6.5mm	404763
Die, RICOH, 4 Hole, Scan	404764